



# HP Lubricants - Product Data Sheet



## HP TRIMOFIN 54

STAINING EP TYPE STRAIGHT CUTTING OIL CONTAINING ACTIVE AND INACTIVE SULPHUR FORTIFIED WITH OILINESS ADDITIVES.

MEETS SPECIFICATIONS :  
IS 3065 TYPE III

APPLICATION AREAS :

LOW VISCOSITY OILS SPECIALLY DEVELOPED FOR DEEP HOLE DRILLING AND PRECISION GRINDING OF ALL KINDS OF STEEL. IT IS ALSO SUITABLE FOR USAGE IN APPLICATIONS LIKE THREAD ROLLING AND OTHER MEDIUM AND HEAVY DUTY FERROUS METAL MACHINING.

<b>PROPERTIES</b>	<b>HP TRIMOFIN 54</b>
<b>KINEMATIC VISCOSITY @ 40 deg C,cSt</b>	<b>12.7-23.2</b>
<b>FLASH POINT deg C, COC, MIN</b>	<b>135</b>
<b>SAPONIFICATION VALUE, mg KOH/gm</b>	<b>3</b>
<b>COLOUR, ASTM, DILUTE,MAX</b>	<b>7</b>
<b>CONTAINS</b>	
<b>INACTIVE SULPHUR</b>	<b>YES</b>
<b>ACTIVE SULPHUR</b>	<b>YES</b>
<b>CHLORINE</b>	<b>NO</b>

PERFORMANCE BENEFITS :

GOOD CHIP FLUSHING PROPERTIES  
EXCELLENT EP PROPERTIES

**CONT...**

FOR FURTHER INFORMATION PLEASE CONTACT OUR NEAREST  
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