



# HP Lubricants - Product Data Sheet



## HP TRIMOFIN 23

NON STAINING TYPE STRAIGHT CUTTING OIL TREATED WITH EP ADDITIVES AND FORTIFIED WITH OILINESS ADDITIVES. SUITABLE FOR USE IN HIGH SPEED AUTOMATIC MACHINE TOOLS.

**MEETS SPECIFICATIONS :**  
IS 3065: 1970 TYPE 2 GRADE 2

**APPLICATION AREAS :**  
SUITABLE FOR USE IN HIGH SPEED AUTOMATIC MACHINE TOOLS STEELS.THE PRODUCT IS SUITABLE FOR FERROUS AND NON FERROUS METALS .

<b>PROPERTIES</b>	<b>HP TRIMOFIN 23</b>
<b>KINEMATIC VISCOSITY @ 40 deg C,cSt</b>	<b>27-42</b>
<b>FLASH POINT deg C, COC, MIN</b>	<b>160</b>
<b>COPPER CORROSION 3HRS,@100 deg C, MAX</b>	<b>2</b>
<b>SAPONIFICATION VALUE mg KOH/gm MIN</b>	<b>9</b>
<b>COLOUR, ASTM, DILUTE,MAX</b>	<b>6</b>
<b>CONTAINS</b>	
<b>INACTIVE SULPHUR</b>	<b>YES</b>
<b>ACTIVE SULPHUR</b>	<b>NO</b>
<b>CHLORINE</b>	<b>NO</b>

**PERFORMANCE BENEFITS :**

**GOOD WETTABILITY  
EXCELLENT EP PROPERTIES  
EXCELLENT CHIP FLUSHING AND PENETRATION**

**CONT...**

**FOR FURTHER INFORMATION PLEASE CONTACT OUR NEAREST  
REGIONAL OFFICE**