



HP Lubricants - Product Data Sheet



HP TRIMOFIN 21

NON STAINING TYPE STRAIGHT CUTTING OIL TREATED WITH CHLORINATED EP ADDITIVE AND FORTIFIED WITH OILINESS ADDITIVES. SUITABLE FOR LIGHT AND MEDIUM CONDITIONS.

MEETS SPECIFICATIONS :
IS 3065 TYPE1 GRADE 2

APPLICATION AREAS :
SUITABLE FOR MACHINING OPERATION IN MILD STEELS, CARBON STEELS, NICKEL STEELS AND MANGANESE STEELS. THE PRODUCT IS ALSO SUITABLE FOR COPPER AND ALUMINIUM AND THEIR ALLOYS .

PROPERTIES	HP TRIMOFIN 21
KINEMATIC VISCOSITY @ 40 deg C,cSt	20-30
FLASH POINT deg C, COC, MIN	160
COPPER CORROSION 3HRS,@100 deg C, MAX	3
SAPONIFICATION VALUE mg KOH/gm	9.0-19.0
COLOUR, ASTM, MAX	6
CONTAINS	
INACTIVE SULPHUR	NO
ACTIVE SULPHUR	NO
CHLORINE	YES

PERFORMANCE BENEFITS :

**GOOD WETTABILITY
EXCELLENT EP PROPERTIES
SUPERIOR COOLING OF TOOL
GOOD CHIP FLUSHING**

CONT...

**FOR FURTHER INFORMATION PLEASE CONTACT OUR NEAREST
REGIONAL OFFICE**